

## SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH

(A unit of Shriram Scientific and Industrial Research Foundation)

An ISO - 9001:2008 Certified Institute

Date 15/06/2015

Job No.

Booking No.

**Booking Date** 

Customer Ref No.

**Customer Ref Date** 

1506-1-171-1090

RG1516/1/2187

06/06/2015

06/06/2015

## **TEST CERTIFICATE**

000371070

Issued To:

Client Code : J0161 JSW STEEL LIMITED

THAPAR HOUSE, 3RD FLOOR,
EASTERN SIDE OF CENTRAL WING,
124, JANPATH LANE
NEW DELHI

124, JANPATH LANE NEW DELHI NEW DELHI-110001

Sample Description:
ONE SAMPLE DESCRIBED AS TMT GRADE: FE-500D, 32 MM DIA, MARKED AS: JSW NEO STEEL WAS RECEIVED.

The sample was not carried out by SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH. The sample particulars provided in the Test Certificate are based on the declaration by the party.

TEST RESULTS

(As Per IS: 1786-2008 with amendment No. 2)

S.No. Tests		Observation	Requirement Grade Fe-500D	Conformity	Protocol Adopted
Α	Chemical Tests(% by wt.)				
1	. Carbon	0.16	0.25 Max.	Yes	IS: 228 Part(1)
2	Sulfur	0.015	0.040 Max.	Yes	IS: 228 Part(9)
3	Phosphours	0.020	0.040 Max.	Yes	IS: 228 Part(3)
4	Sulfur + Phosphorus	0.035	0.075 Max.	Yes	IS: 1786-2008
В	. Physical Tests				
1	TS/YS ratio <sup>1</sup>	1.24	>= 1.10 but TS	Yes	IS: 1786-2008
	Tensile Strength,	659	not less than	Yes	IS: 1608-2005
	N/mm²		565.0		
- 2	Yield Stress, N/mm <sup>2</sup>	532	500 Min.	Yes	IS: 1608-2005
3	Elongation (%)	23.6	16.0 Min.	Yes	IS: 1608-2005
	(Gauge Length 5.65 Sq				
	Root Area)				
4	Bend Test	Satisfactory	To satisfy the test	Yes	IS: 1599-2012
5	Rebend Test	Satisfactory	To satisfy the test	Yes	IS: 1786-2008
6	Mass per metre run	6.373	Not less than	Yes	IS: 1786-2008
	(Kg)		6.058		
7.	Deformation & Surface				
	Characterstics				
a.	Mean ribs area in	6.11	5.44 Min.	Yes	IS: 1786-2008
	mm²/mm length				
b.	Mean projected area of	6.11	1.81 Min.	Yes	IS: 1786-2008
	transvers ribs				
	in mm²/mm length				

Remarks: The sample Conforms to IS: 1786-2008 amendment No. 2 for Grade FE 500D w.r.t. above tests. Note: - TS/YS ratio refers to ratio of tensile strength to the yield stress of the test piece.

DOR: 06/06/2015 DOC: 15/06/2015

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P.T.O.



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1506-1-171-1091

RG1516/1/2187

06/06/2015

06/06/2015

## **TEST CERTIFICATE**

000371071

Issued To:

Client Code: J0161 JSW STEEL LIMITED

THAPAR HOUSE, 3RD FLOOR, EASTERN SIDE OF CENTRAL WING, 124, JANPATH LANE

NEW DELHI

NEW DELHI-110001

Sample Description:

ONE SAMPLE DESCRIBED AS TMT GRADE: FE-500D, 36 MM DIA, MARKED AS: JSW TMT PLUS WAS RECEIVED.

The sample was not carried out by SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH. The sample particulars provided in the Test Certificate are based on the declaration by the party.

TEST RESULTS

(As Per IS: 1786-2008 with amendment No. 2)

S.N	o. Tests	Observation	Requirement Grade Fe-500D	Conformity	Protocol Adopted
Α.	Chemical Tests(% by wt.)				
1.	Carbon	0.17	0.025 Max.	Yes	IS: 228 Part(1)
2.	Sulfur	0.018	0.040 Max.	Yes	IS: 228 Part(9)
3.	Phosphours	0.022	0.040 Max.	Yes	IS: 228 Part(3)
4.	Sulfur + Phosphorus	0.040	0.075 Max.	Yes	IS: 1786-2008
В.	Physical Tests				
1.	TS/YS ratio <sup>1</sup>	1.23	>= 1.10 but TS	Yes	IS: 1786-2008
	Tensile Strength,	662	not less than	Yes	IS: 1608-2005
	N/mm <sup>2</sup>		565.0		
2.	Yield Stress, N/mm <sup>2</sup>	540	500 Min.	Yes	IS: 1608-2005
3.	Elongation (%)	20.4	16.0 Min.	Yes	IS: 1608-2005
	(Gauge Length 5.65 Sq				
	Root Area)				
4.	Bend Test	Satisfactory	To satisfy the test	Yes	IS: 1599-2012
5.	Rebend Test	Satisfactory	To satisfy the test		IS: 1786-2008
6.	Mass per metre run	8.048	Not less than	Yes	IS: 1786-2008
	(Kg)		7.670		
7.	Deformation & Surface				
	Characterstics				
a.	Mean ribs area in	6.44	6.12 Min.	Yes	IS: 1786-2008
	mm²/mm length				
Ь.	Mean projected area of	6.44	2.04 Min.	Yes	IS: 1786-2008
	transvers ribs				
	in mm²/mm length				

Remarks: The sample Conforms to IS: 1786-2008 amendment No. 2 for Grade FE 500D w.r.t. above tests. Note: - TS/YS ratio refers to ratio of tensile strength to the yield stress of the test piece.

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